



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3912-3
Job Sheet 167270



Part No: D3912-3

Job Qty: 10 ea

Part Name: Eyebolt Block



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/27/17

Job Tracking No:

Due Date: 11/3/17

Created By: Mario Poulin

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	11/2/17	11/2/17	0.00	0.00	Start Up Machining		<i>S.C.</i> DAS 39
100	Bandsaw	10 pcs	11/2/17	11/2/17	0.00	0.20	Bandsaw1		<i>S.C.</i> 9-89
110	CNC Vertical Machining	10 pcs	11/3/17	11/3/17	0.19	7.09	HAAS 1		<i>S.C.</i>
120	QC	10 pcs	11/3/17	11/3/17	0.00	0.00	QC2		<i>S.C.</i>
130	QC	10 pcs	11/3/17	11/3/17	0.00	0.00	QC8		
160	Packaging	10 pcs	11/3/17	11/3/17	0.00	0.00	Packaging3	<i>Stop</i>	<i>S.P.</i>
170	QC21-SA	10 Ea	11/3/17	11/3/17	0.00	0.00	QC21		

Part Op 100 - CUT BLANK 2.50" LONG
Descriptions: 110 - MACHINE AS PER FOLIO FA870 AND DWG

DAS
21
9-89 **NOV 07 2017**

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M303B1.000X1.000	2	16	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																													
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																																											
Description With		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____																																											
S003371 Eyebolt Block		PART NO: D3912-3 Revision: Operation: Start up Operation Quantity: 10 Change No: Mfg Date: 10/30/17 Job No: 167270																																													
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